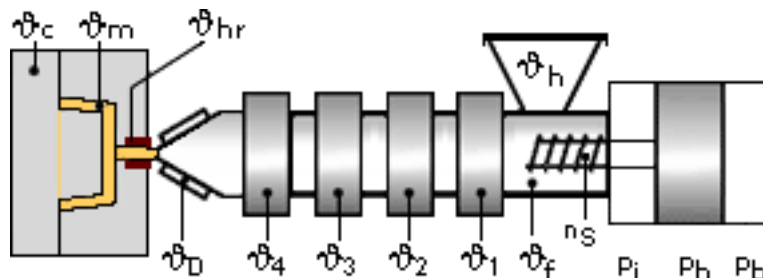


VECTRA® E488i | LCP | Specialty

Description

Ultra low warp

Typical injection moulding processing conditions



Pre Drying:

Necessary low maximum residual moisture content: 0.01%

Drying time: 6 h

Drying temperature: 302 - - °F

Temperature:

	T_{Mold}	T_{Melt}	T_{Nozzle}	T_{Zone4}	T_{Zone3}	T_{Zone2}	T_{Zone1}
min (°F)	176	644	635	644	635	617	599
max (°F)	248	671	653	680	653	635	617

Pressure:

	Inj press
min (psi)	7250
max (psi)	21800

Speed:

Injection speed: very fast

Contact Information

Americas

8040 Dixie Highway, Florence, KY 41042 USA
 Product Information Service
 t: +1-800-833-4882 t: +1-859-372-3244
 Customer Service
 t: +1-800-526-4960 t: +1-859-372-3214

e: info-engineeredmaterials-am@celanese.com

Asia

4560 Jinke Road, Zhang Jiang Hi Tech Park
 Shanghai 201203 PRC
 Customer Service
 t: +86 21 3861 9266 f: +86 21 3861 9599

VECTRA® E488i | LCP | Specialty

e: info-engineeredmaterials-asia@celanese.com

Europa

Am Unisys-Park 1, 65843 Sulzbach, Germany

Product Information Service

t: +(00)-800-86427-531 t: +49-(0)-69-45009-1011

e: info-engineeredmaterials-eu@celanese.co

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